



NOTE :-
 1. ALL DIMENSIONS ARE IN MM, UNLESS OTHERWISE INDICATED.
 2. REMOVE SHARP EDGES.
 3. TOLERANCE OTHERWISE NOT STATED SHALL BE AS PER IS 2102(PART-1) 1993 CLASS M.
 4. PART NO 10 & 04 ARE TO BE RIVETED BY PART NO 09
 5. PART NO 12 & 05 ARE TO BE RIVETED BY PART NO 09

S.R. NO.	DESCRIPTION	QTY	SIZE	M.O.C.	T.D.C.
12	CLAMP EXTENSION-3	02	8T x 55 W x 55 L	SA-240M GR 304	LETDC/SA-240M/304 REV. 0
11	CLAMP EXTENSION-2	02	81 x 25 W x 44 L	SA-240M GR 304	LETDC/SA-240M/304 REV. 0
10	CLAMP EXTENSION-1	04	25 T x 30 W x 35 L	SA-240M GR 304	LETDC/SA-240M/304 REV. 0
09	RIVET	05	Ø10 x 45 L	SA-479M GR 304	LETDC/SA-479M/304 REV. 0
08	HANDLE ENDS	02	16 OD x 12.6 ID x 6 H	AISI 304	-
07	HANDLE	01	Ø12.5 x 121 L	AISI 304	-
06	CLAMP NUT	01	Ø35.9 x 82 L	SA-479M GR 304	LETDC/SA-479M/304 REV. 0
05	CLAMP 'I' BOLT	01	Ø25 x 110 L	SA-479M GR 304	LETDC/SA-479M/304 REV. 0
04	LINK	04	5 T x 23 W x 60 L	SA-240M GR 304	LETDC/SA-240M/304 REV. 0
03	CLAMP PIECE-3	01	AS SHOWN IN DRAWING	SA-182M F 304	LETDC/SA-182M/F304 REV. 0
02	CLAMP PIECE-2	01	AS SHOWN IN DRAWING	SA-182M F 304	LETDC/SA-182M/F304 REV. 0
01	CLAMP PIECE-1	01	AS SHOWN IN DRAWING	SA-182M F 304	LETDC/SA-182M/F304 REV. 0

Pasi 16-10-15
K. S. Kulkarni 15-10-15
A. P. Jambh 15-10-15

0	16/10/15	FIRST ISSUE	RV	KS	SD
REV.NO.	DATE	DESCRIPTION	DRN	CHK	APPD

LEISTUNG ENGINEERING PVT. LTD.
AHMEDABAD, INDIA

TITLE:-
DETAILS OF 8" CLAMP ASSEMBLY

APPLICATION : PROOF TEST OF 8" CLAMP ASSEMBLY

DRN	R.V.	16/10/15
CHK	K.S.	16/10/15
APPD	S.D.	16/10/15

SCALE AS SHOWN

CATEGORY	SHEET NO.	DRG. NO. :	REV.
DETAIL	2 OF 2	LETA80T	0