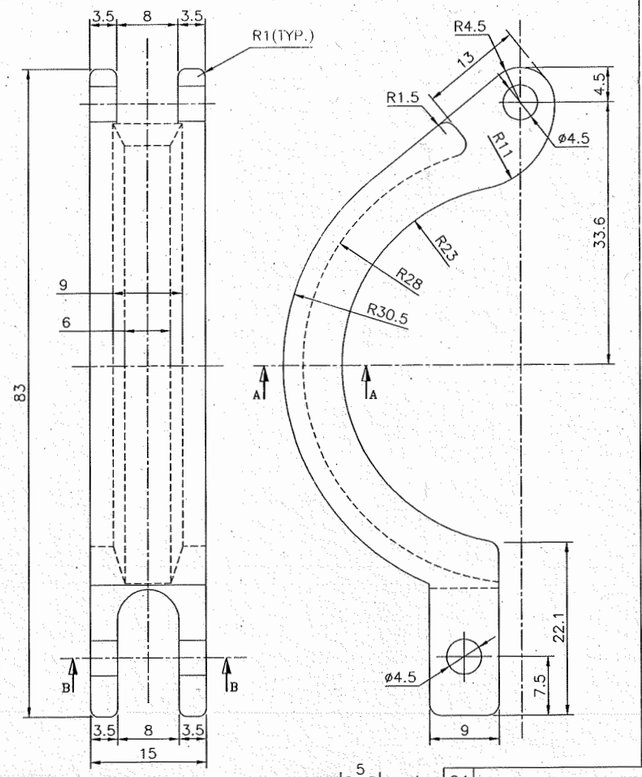
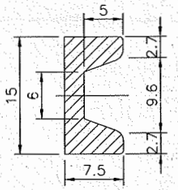
01



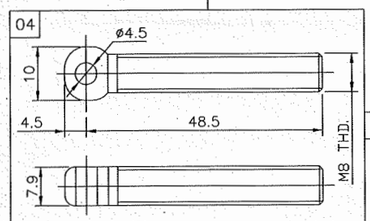
SECTION 'BB'

CLAMP PIECE-1



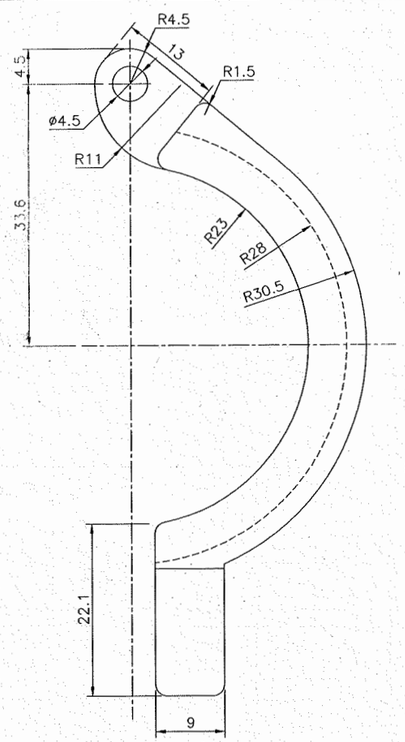
SECTION 'AA'

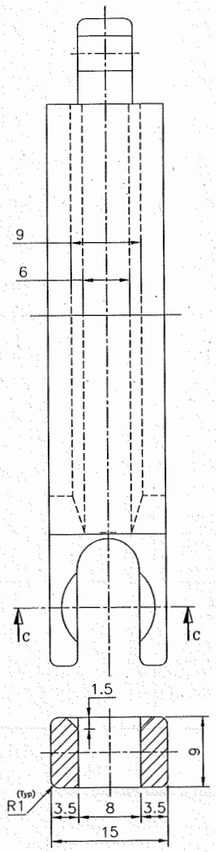
04



CLAMP 'T' BOLT

02

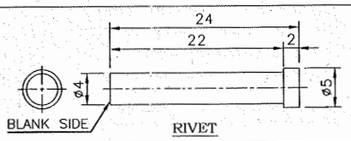




CLAMP PIECE-2

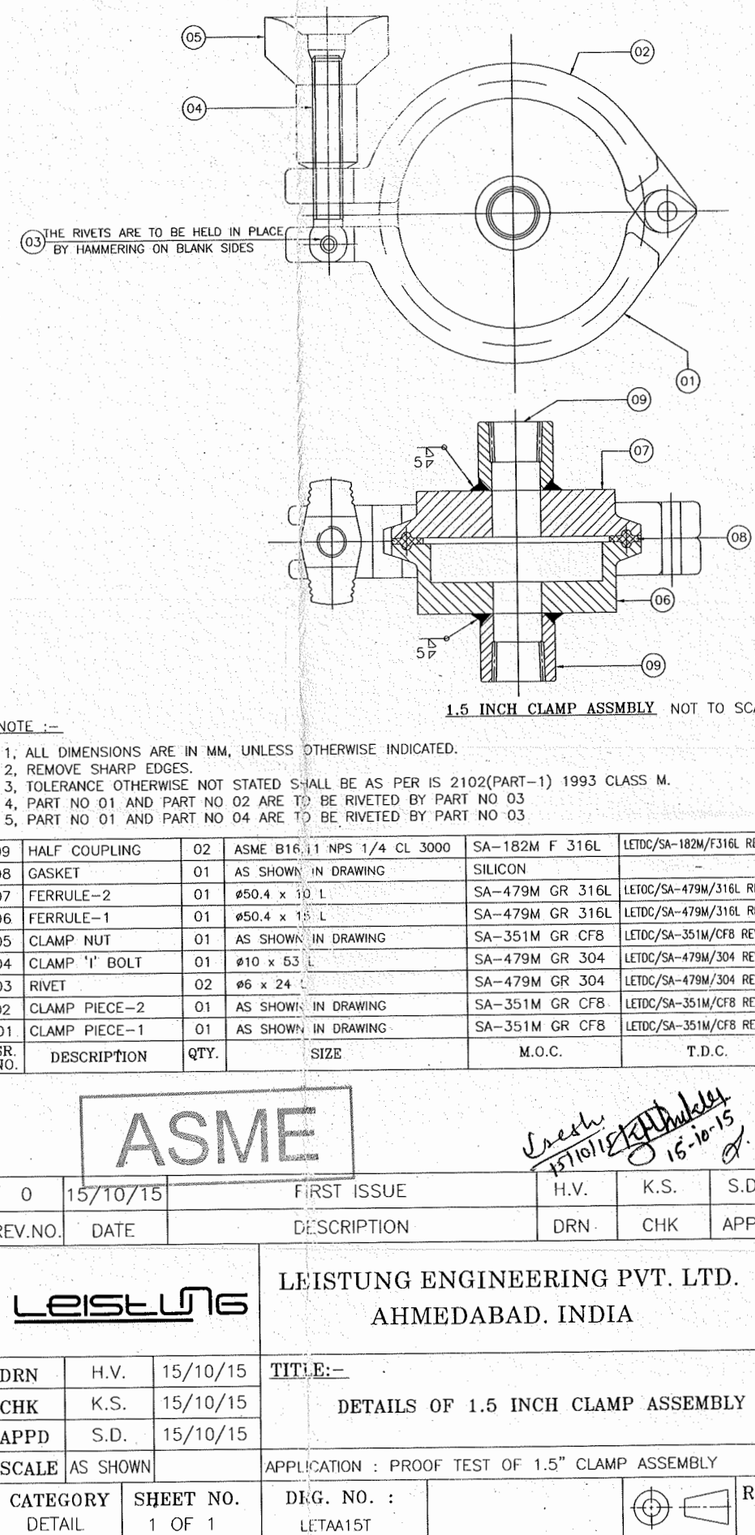
SECTION 'CC'

03



BLANK SIDE

RIVET



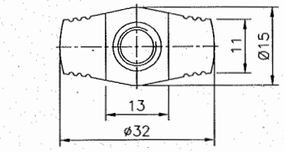
1.5 INCH CLAMP ASSMBLY NOT TO SCALE

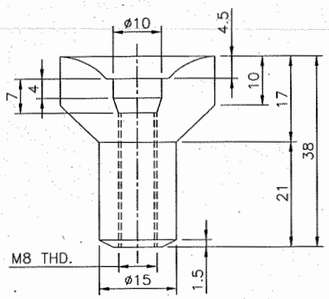
NOTE :-

1, ALL DIMENSIONS ARE IN MM, UNLESS OTHERWISE INDICATED.
2, REMOVE SHARP EDGES.
3, TOLERANCE OTHERWISE NOT STATED SHALL BE AS PER IS 2102(PART-1) 1993 CLASS M.
4, PART NO 01 AND PART NO 02 ARE TO BE RIVETED BY PART NO 03
5, PART NO 01 AND PART NO 04 ARE TO BE RIVETED BY PART NO 03

SR. NO.	DESCRIPTION	QTY.	SIZE	M.O.C.	T.D.C.
09	HALF COUPLING	02	ASME B16.11 NPS 1/4 CL 3000	SA-182M F 316L	LETDC/SA-182M/F316L REV. 0
08	GASKET	01	AS SHOWN IN DRAWING	SILICON	-
07	FERRULE-2	01	ø50.4 x 10 L	SA-479M GR 316L	LETOC/SA-479M/316L REV. 0
06	FERRULE-1	01	ø50.4 x 15 L	SA-479M GR 316L	LETDC/SA-479M/316L REV. 0
05	CLAMP NUT	01	AS SHOWN IN DRAWING	SA-351M GR CF8	LETDC/SA-351M/CF8 REV. 0
04	CLAMP 'T' BOLT	01	ø10 x 53 L	SA-479M GR 304	LETDC/SA-479M/304 REV. 0
03	RIVET	02	ø6 x 24 L	SA-479M GR 304	LETDC/SA-479M/304 REV. 0
02	CLAMP PIECE-2	01	AS SHOWN IN DRAWING	SA-351M GR CF8	LETDC/SA-351M/CF8 REV. 0
01	CLAMP PIECE-1	01	AS SHOWN IN DRAWING	SA-351M GR CF8	LETDC/SA-351M/CF8 REV. 0

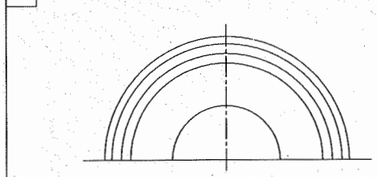
05

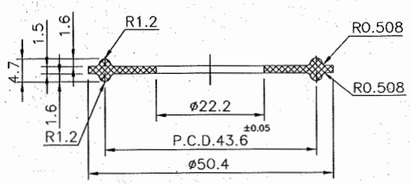




CLAMP NUT

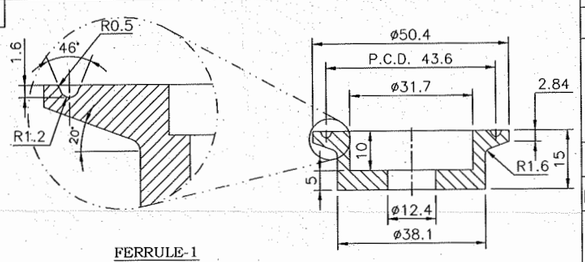
08





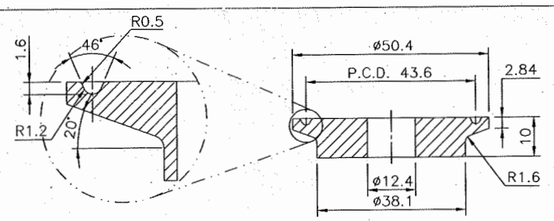
GASKET

06



FERRULE-1

07



FERRULE-2

ASME

REV.NO.	DATE	DESCRIPTION	DRN	CHK	APPD
0	15/10/15	FIRST ISSUE	H.V.	K.S.	S.D.

LEISTUNG

LEISTUNG ENGINEERING PVT. LTD.
AHMEDABAD. INDIA

DRN	H.V.	15/10/15
CHK	K.S.	15/10/15
APPD	S.D.	15/10/15
SCALE	AS SHOWN	

TITLE:-

DETAILS OF 1.5 INCH CLAMP ASSEMBLY

APPLICATION : PROOF TEST OF 1.5" CLAMP ASSEMBLY

CATEGORY	SHEET NO.	DRG. NO. :	REV.
DETAIL	1 OF 1	LETAA15T	0