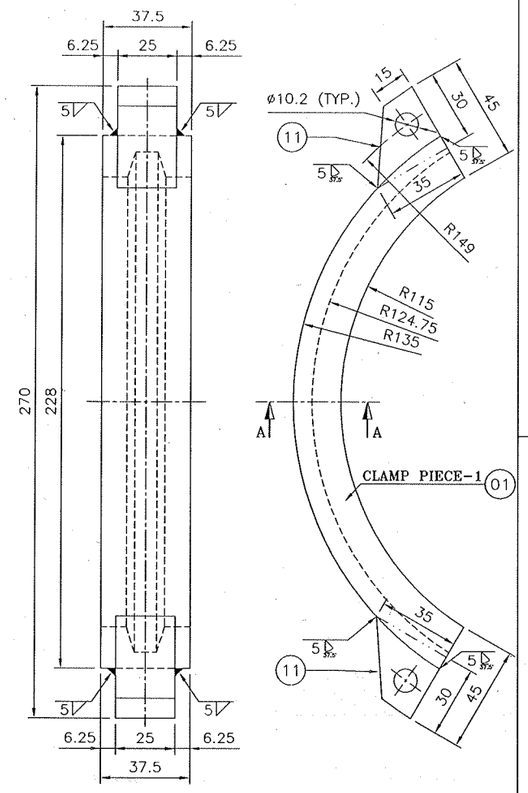
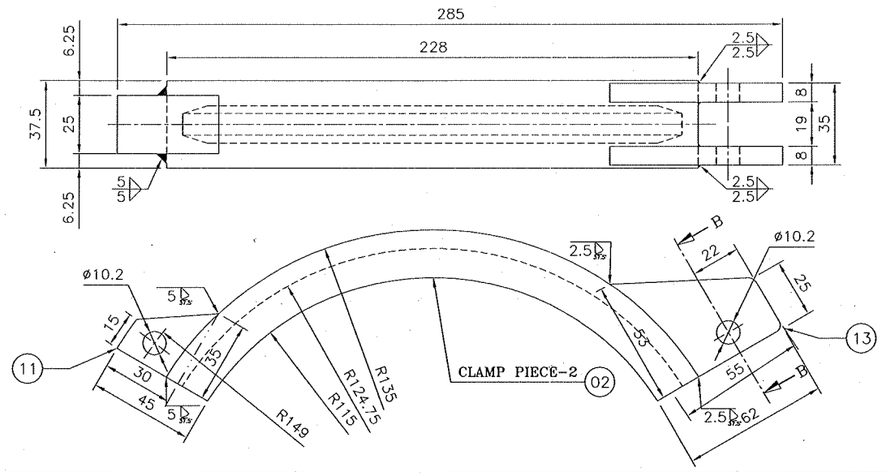
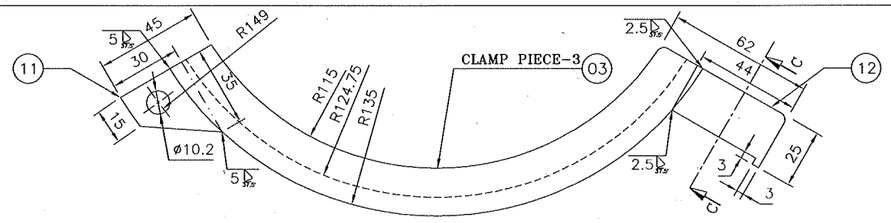
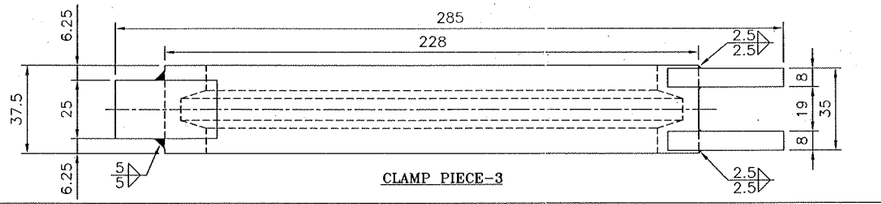
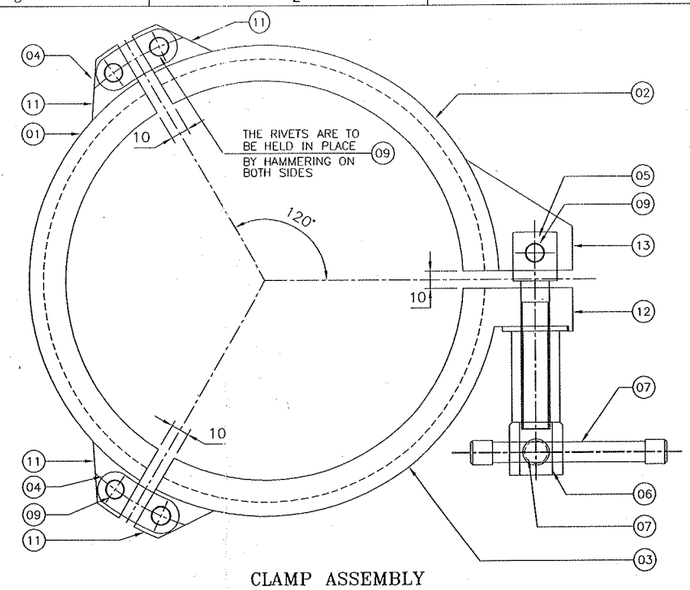








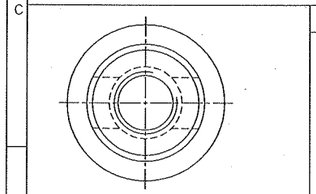


CLAMP ASSEMBLY

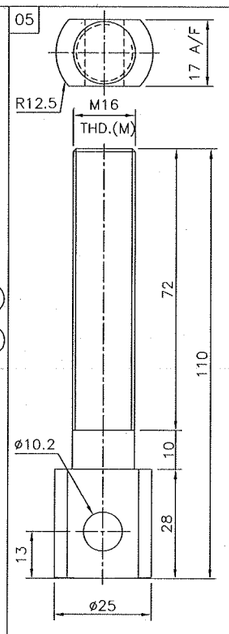
NOTE :-

1. ALL DIMENSIONS ARE IN MM, UNLESS OTHERWISE INDICATED.
2. REMOVE SHARP EDGES.
3. TOLERANCE OTHERWISE NOT STATED SHALL BE AS PER IS 2102(PART-1) 1993 CLASS M.
4. PART NO 11 & 04 ARE TO BE RIVETED BY PART NO 09
5. PART NO 13 & 05 ARE TO BE RIVETED BY PART NO 09

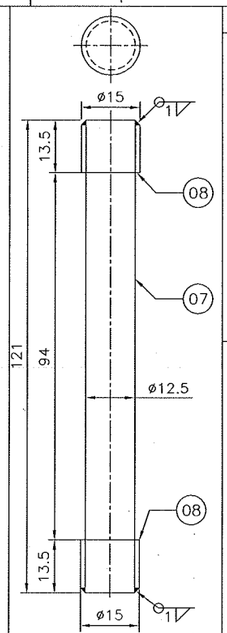
SR. NO.	DESCRIPTION	QTY.	SIZE	M.O.C.	T.D.C.
13	CLAMP EXTENTION-3	02	8T x 53 W x 55 L	SA-240M GR 304	LETDC/SA-240M/304 REV.1
12	CLAMP EXTENTION-2	02	8T x 25 W x 44 L	SA-240M GR 304	LETDC/SA-240M/304 REV.1
11	CLAMP EXTENTION-1	04	25 T x 30 W x 35 L	SA-240M GR 304	LETDC/SA-240M/304 REV.1
10	WASHER	01	3T x 40 OD x 28 ID	SA-479M GR 304	LETDC/SA-479M/304 REV.1
09	RIVET	05	ø10 x 55 L	SA-479M GR 304	LETDC/SA-479M/304 REV.1
08	HANDLE ENDS	02	15 OD x 12.6 ID x 12.5 H	AISI 304	-
07	HANDLE	01	ø12.5 x 121 L	AISI 304	-
06	CLAMP NUT	01	ø30 x 82 L	SA-479M GR 304	LETDC/SA-479M/304 REV.1
05	CLAMP 'I' BOLT	01	ø25 x 110 L	SA-479M GR 304	LETDC/SA-479M/304 REV.1
04	LINK	04	5 T x 23 W x 50 L	SA-240M GR 304	LETDC/SA-240M/304 REV.1
03	CLAMP PIECE-3	01	AS SHOWN IN DRAWING	SA-182M GR F304	LETDC/SA-182M/F304 REV.1
02	CLAMP PIECE-2	01	AS SHOWN IN DRAWING	SA-182M GR F304	LETDC/SA-182M/F304 REV.1
01	CLAMP PIECE-1	01	AS SHOWN IN DRAWING	SA-182M GR F304	LETDC/SA-182M/F304 REV.1



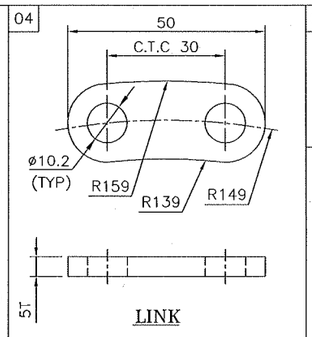
CLAMP NUT



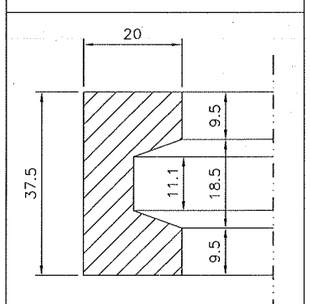
CLAMP 'I' BOLT



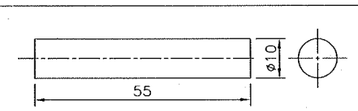
HANDLE



LINK



SECTION AA



RIVET

ASME

REV.NO.	DATE	DESCRIPTION	DRN	CHK	APPD
0	05/01/17	FIRST ISSUE	H.V.	D.R.	K.S.

LEISTUNG ENGINEERING PVT. LTD.
AHMEDABAD. INDIA

DRN	H.V.	05/01/17
CHK	D.R.	05/01/17
APPD	K.S.	05/01/17
SCALE	AS SHOWN	

TITLE:-
DETAILS OF 8" CLAMP ASSEMBLY

APPLICATION : PROOF TEST OF 8" CLAMP ASSEMBLY

CATEGORY	SHEET NO.	DRG. NO.	REV.
DETAIL	2 OF 2	LETAA08T	0